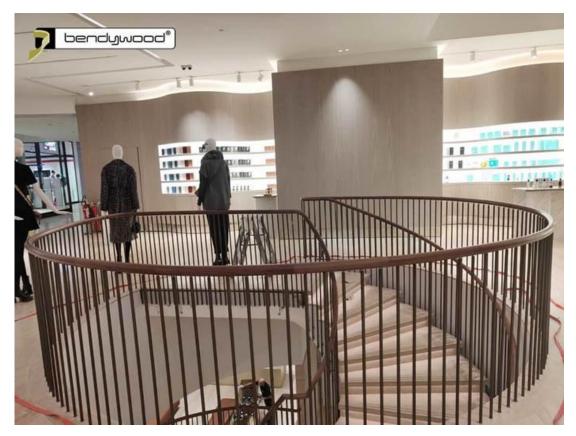


THE BENDING WOOD WITHOUT STEAM IS FIRST MACHINED AND THAN BENT!

# CATALOGUE/PRICE LIST 07/2025 - 12/2026

- HANDRAILS + PROFILES
- RAW MATERIAL



**Do you need advice for a specific project?**Contact our offices for a free feasibility check (drafts suffice).

**IMPORTANT**: bending instructions + application examples are available at <a href="https://www.bendywood.com">www.bendywood.com</a>

## WHAT IS BENDYWOOD®?

Bendywood® is bending wood without steam that has become flexible thanks to a special production process. It can be worked like normal wood and subsequently bent in a cold (no heating) and dry (no steaming) condition.

Bendywood® is bendable forever and can be stored like normal wood.

There is no difference in appearance between Bendywood® and normal wood.



Bendywood® is produced in an entirely natural way, without the use of chemicals.

Wood blocks are steamed, compressed in length, and dried in the compressed length.

Bending-resistant lengths up to 12 m are produced using special joints.

Here is an example of a handrail with a length of 11.7 m in one piece: Bendywood handrail 11,7m long in one piece pre-bent

Bendywood® is available in **beech**, **oak**, **maple**, **ash**, **cherry** and **walnut**.

Bendywood® can be bent up to a radius of 1:10, for example thickness 10 mm to radius 100 mm. Bendywood® is worked in straight condition first and then bent.

For bending instructions see following link:

Bend / Moisten (bendywood.com)



#### PRE-BENT HANDRAILS

The handrails can also be delivered pre-bent.

This saves you the trouble of bending them yourself and constructing bending templates.

# The special bending properties of Bendywood® make it possible:

- It can be bent over by 30%-50%
- It is therefore not necessary to pre-bend it precisely

and

- This means that even **excess lengths** can be bent for shipping.

Examples are documented on <a href="https://www.bendywood.com">www.bendywood.com</a>







## **Prices upon request!**



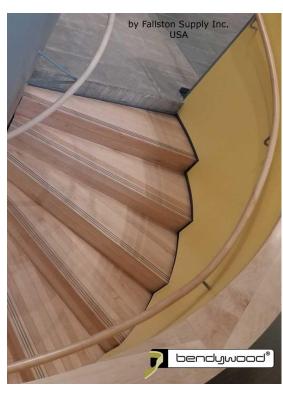
## **Bendywood® - Custom - Applications**

#### Lengths up to 20.0m Oak Ø42mm

#### Lengths up to 15.0m Maple ø40mm



Italy



**USA** 

More pictures with installation reports can be found under <a href="www.bendywood.com">www.bendywood.com</a>
Click on: Curved handrails - Examples

#### Lengths up to 6.6m Oak 60x40



Dolce Gabbana | Italy

#### Lengths up to 16.0m Oak Ø48mm



Monte Carlo

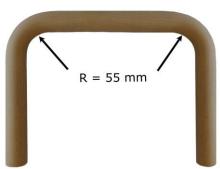
# SHORT RADIUS HANDRAIL PARTS FROM BENDYWOOD® LAMELLAS

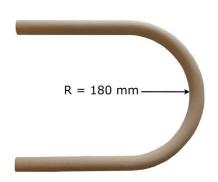
For small batches and prototypes, made to your specifications and supplied ready for assembly:

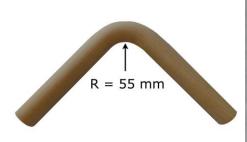
- angles with R = 55 mm+;
- initial + end bows
- connecting bows;
- curves with bending radii smaller than 1:20
   e.g. a handrail with a diameter of 40 mm bent to R500 mm

Below please find a few **examples** of bent handrail parts in Bendywood®:

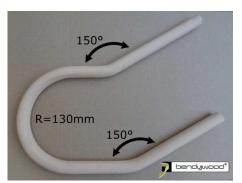












Wood species: beech, maple, ash, red oak, oak, American cherry, walnut, American walnut.

**Diameter**: from ø 30 mm to ø 48 mm, in beech, maple and walnut to ø55mm.

Further examples can be found on the Bendywood® portal: <a href="www.bendywood.com">www.bendywood.com</a> under "Curves with tight radii"

#### **Prices available on request**



## **SALES CONDITIONS**

#### VAT:

Prices are indicated without value added tax (VAT). If no valid VAT number can be provided, the Italian VAT of 22% will be applied to these prices.

#### **MINIMUM ORDER VALUE:**

Minimum order value = 150 euros (merchandise value);

For smaller orders service charges will be invoiced:

- 40 euros for orders between 100 euros 150 euros
- 60 euros for orders smaller than 100 euros

#### **PAYMENT:**

- Payment in advance (bank transfer).
- Open accounts only upon approval.
- According to art. 1470 and 1509 of the Italian Civil Code the goods remain property of Candidus Prugger Sas until they are fully paid.

#### **DELIVERY TERMS:**

• Prices are "ex works" (EXW) or with a transport agent of our choice (upon approval of quotation, the freight costs are invoiced).

#### **DEPOSITS:**

Orders for modified items will require a 50% deposit.

#### **RETURN POLICY:**

- No returns accepted on customized items.
- 30 days return policy strictly enforced.
- 15% restocking charge will apply on all returns.
- No returns accepted on material that has been worked or altered in any way.
- All returns must be properly packaged and items will be inspected upon return before a credit will be issued.
- No credit will be given on unauthorized returns.



## **BENDING STAIR HANDRAILS**

## 1. BENDYWOOD® ROUND HANDRAILS WITH NORMAL JOINTS for bending



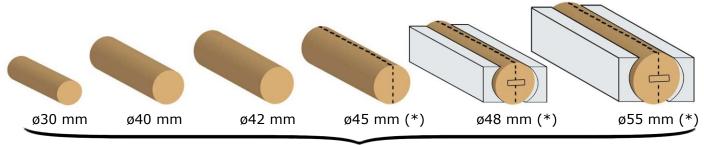


ATTENTION: the bending handrails with normal joints <u>CANNOT</u> be bent with a ring rolling bending machine.

Wood species: beech, ash, oak, maple, cherry, walnut

Lengths: 200, 360, 500 and 600 cm (on request up to 12 m - in pairs)

Intermediate lengths can be supplied without surcharge, but always need to be ordered in pairs.



#### **ADDITIONAL COSTS UPON REQUEST**

Can also be supplied **cut in half**, as **half-round profiles** and with **flattening** or **groove/plow**. Also available with **matching bending moulds**.



#### half-round profiles

with flattening

with groove/plow

#### **ATTENTION:**

In case of a **profound**groove/plow and a bending
radius close to the limit, the
use of diagonally jointed
handrails is recommended!

Code	Size (mm)	Bendable	Beech	Beech	Ash	Maple	Walnut	American
	diameter	to a radius of:		for painting and dark staining	Red Oak  Dark  White Oak	White Oak American Cherry		Walnut
			€/m.	€/m.	€/m.	€/m.	€/m.	€/m.
NEW-P-30	ø30	600 mm	✓	<b>√</b>	✓	<b>√</b>	✓	<b>✓</b>
NEW-P-40	ø40	800 mm	✓	✓	✓	✓	✓	✓
NEW-P-42	ø42	840 mm	✓	✓	✓	✓	✓	✓
NEW-P-45	ø45	900 mm	<b>√</b>	✓	<b>√</b>	<b>√</b>	<b>√</b>	<b>√</b>
	(*) in 2 halves	450 mm	V		] <b>'</b>	ľ	<b>V</b>	
NEW-P-48	ø48	960 mm	<b>√</b>	✓	<b>√</b>	<b>√</b>	<b>√</b>	<b>√</b>
	(*) in 2 halves	480 mm	V		] <b>'</b>	ľ	V	<b>Y</b>
NEW-P-55	ø55	1.200 mm	<b>√</b>	✓				
	(*) in 2 halves	600 mm	•		_	_	-	_

On request all handrail diameters from Ø 20 mm up to Ø 48 mm can be supplied. Individually packed in cardboard tubes, **ready to be bent with about 12% moisture content**.



# 2. BENDYWOOD® SQUARE-EDGED RAW BARS WITH NORMAL JOINTS for bending





ATTENTION: the bending handrails with normal joints <u>CANNOT</u> be bent with a ring rolling bending machine.

Wood species: beech, ash, oak, maple, cherry, walnut

#### Lengths: 200, 360, 500 and 600 cm (on request up to 12 m - in pairs)

Intermediate lengths can be supplied without surcharge, but always need to be ordered in pairs.

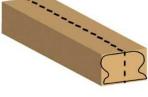
Raw bars with about 8% moisture content, for the purpose of profile milling. Packed in cardboard and ready to be machined.

#### **ATTENTION:**

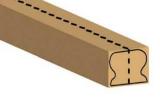
In case a **flat profile** needs to be bent **close to the limit**, the use of diagonally jointed handrails is recommended!











50x50 mm

80x50 mm (\*)

100x50 mm (\*)

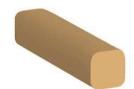
60x60 mm (\*)

#### ADDITIONAL COSTS UPON REQUEST

OPTION: Can also be supplied planed (4 sides) with groove/plow, chamfered or rounded edges with radius 3 mm, 5 mm or 10 mm with 12% moisture



planed 4 sides with groove/plow



planed 4 sides with chamfered/rounded edges



planed 4 sides with chamfered/rounded edges and groove/plow

#### ATTENTION:

In case of a profound groove/plow and a bending radius close to the limit, the use of diagonally jointed handrails is recommended!

Code	Size (mm)	Bendable to a radius of:	Beech	Beech for painting and dark staining	Ash Red Oak Dark White Oak	Maple White Oak American Cherry	Walnut	American Walnut
			€/m.	€/m.	€/m.	€/m.	€/m.	€/m.
NEW-50×50	ca. 50x50	1:20	✓	✓	✓	✓	✓	✓
NEW-80x50	ca. 80x50	1:20						
	(*) cut in half	1:10	<b>✓</b>	✓	-	-		
NEW-100x50	ca. 100x50	1:20						
	(*) cut in half	1:10	✓	<b>✓</b>	✓	<b>√</b>	<b>√</b>	<b>√</b>
NEW-60x60	ca. 60x60	1:20						
	(*) cut in half	1:10	✓	✓	-	-		

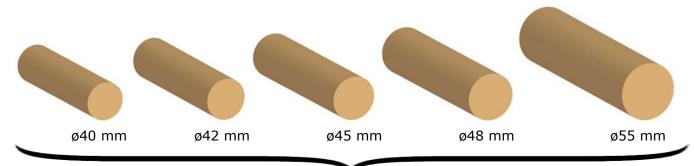
# 3. BENDYWOOD® ROUND HANDRAILS WITH DIAGONAL JOINTS FOR BENDING WITH RING ROLLING BENDING MACHINE



Bendable up to a <u>radius of 1:20</u> at about 12% moisture content i.e. a 40 mm thick handrail up to a radius of 800 mm.

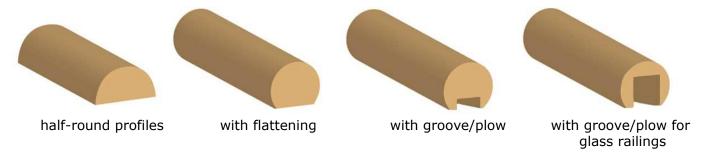
Wood species: beech, ash, oak, maple, cherry, walnut

#### Lengths: up to 12.0 m in one piece, according to your requirements



#### **ADDITIONAL COSTS UPON REQUEST**

Can also be supplied as half-round profiles and with flattening or groove/plow.



Code	Size (mm) diameter	Bendable to a radius of:	Beech	Ash Red Oak Dark White Oak	Maple White Oak American Cherry	Walnut	American Walnut
			€/m.	€/m.	€/m.	€/m.	€/m.
P-40	ø40	800 mm	✓	✓	✓	✓	✓
P-42	ø42	840 mm	✓	<b>✓</b>	✓	✓	✓
P-45	ø45	900 mm	✓	<b>✓</b>	✓	✓	✓
P-48	ø48	960 mm	✓	✓	✓	✓	✓
P-55	ø55	1.200 mm	✓	-	-	-	_

Individually packed in cardboard tubes, **ready to be bent with about 12% moisture content**. The handrails should only be unpacked just before you start bending.



# 4. BENDYWOOD® SQUARE-EDGED RAW BARS WITH DIAGONAL JOINTS FOR BENDING WITH RING ROLLING BENDING MACHINE

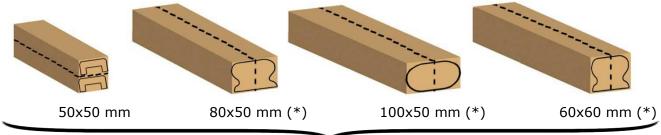


Bendable up to a <u>radius of 1:20</u> at about 12% moisture content i.e. a 50x50 mm thick handrail up to a radius of 1.000 mm.

Wood species: beech, ash, oak, maple, cherry, walnut

#### Lengths: up to 12.0 m in one piece, according to your requirements

A) Raw bars with about 8% moisture content, for the purpose of profile milling. Packed in cardboard and ready to be machined.



#### **ADDITIONAL COSTS UPON REQUEST**

B) OPTION: Can also be supplied planed (4 sides) with groove/plow, chamfered or rounded edges with radius 3 mm, 5 mm or 10 mm with 12% moisture.



planed 4 sides with groove/plow



planed 4 sides with chamfered/rounded edges



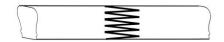
planed 4 sides with chamfered/rounded edges and groove/plow



planed 4 sides with groove/plow for glass railings

Code	Size (mm)	Bendable to a radius of:	Beech	Ash Red Oak Dark White Oak	Maple White Oak American Cherry	Walnut	American Walnut
			€/m.	€/m.	€/m.	€/m.	€/m.
REC-50x50	ca.50x50	1:20	✓	✓	✓	✓	✓
REC-80x50	ca.80x50	1:20					
	(*) cut in half	1:10	✓	-	-		
REC- 100×50	ca.100x50	1:20	<b>√</b>	<b>√</b>	✓	<b>✓</b>	<b>✓</b>
	(*) cut in half	1:10	•	•	•	•	·
REC-60x60	ca. 60x60	1:20			_		
	(*) cut in half	1:10	✓	-	-		

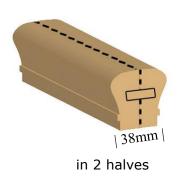
# 5. BENDYWOOD® OMEGA HANDRAILS in 2 halves with feather joint

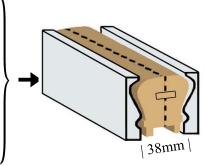


## **PROFILE P-6010 - 57x60mm**

Available with custom groove, can be bent up to R600 mm

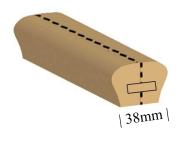
#### Lengths: up to 600 cm



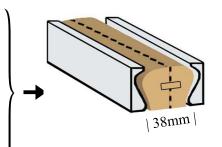


Available with matching negative profiles

## **PROFILE P-6010/RH - 57x40mm**



in 2 halves



Available with matching negative profiles

Code	Size (mm) width x height	Bendable to a radius of:	Beech	Beech for painting and dark staining
			€/m.	€/m.
P-6010 in 2 halves with tongue	57x60	600 mm	✓	<b>✓</b>
P-6010/RH in 2 halves with tongue	57x40	600 mm	✓	✓

Matching bending mould:	€/m.
in Bendywood®	✓

Packed in cardboard tubes, ready to be bent with about 12% moisture content.

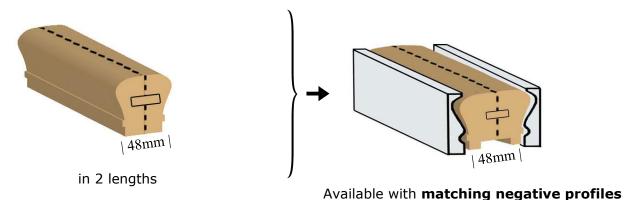
The handrails should only be unpacked just before you start bending.



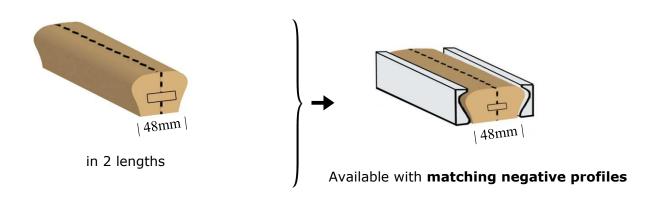
## **PROFILE P-6210 – 67x60mm**

Available with custom groove, can be bent up to R700 mm

Lengths: up to 600 cm



## **PROFILE P-6210/RH - 67x40mm**



Code	Size (mm) width x height	Bendable to a radius of:	Beech	Beech for painting and dark staining
			€/m.	€/m.
P-6210 in 2 halves with tongue	67x60	700 mm	<b>√</b>	<b>√</b>
P-6210/RH in 2 halves with tongue	67x40	700 mm	<b>√</b>	<b>√</b>

Matching bending mould:	€/m.
in Bendywood®	✓

Packed in cardboard tubes, ready to be bent with about 12% moisture content.

The handrails should only be unpacked just before you start bending.



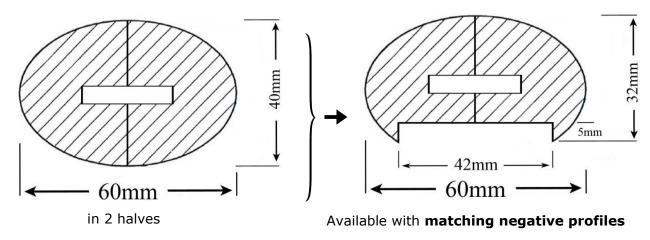
## 6. BENDYWOOD® OVAL HANDRAILS in 2 halves with feather joint



## **PROFILE P-6040 – 60x40mm**

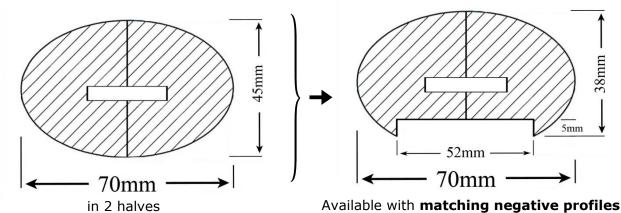
Available with custom groove, can be bent up to R600 mm

Lengths: up to 600 cm



## **PROFILE P-7045 - 70x45mm**

Available with custom groove, can be bent up to R700 mm



Code	Size (mm) width x height	Bendable to a radius of:	Beech €/m.	Beech for painting and dark staining €/m.
P-6040 in 2 halves with tongue	60x40	600 mm	<b>√</b>	✓
P-7045 in 2 halves with tongue	70x45	700 mm	<b>√</b>	✓

Matching bending mould:	€/Mt.
in Bendywood®	✓

Packaged in cardboard tubes, ready for bending with approx. 12% wood moisture content. Only remove the handrails from the packaging when you are ready to start bending.



## **BENDYWOOD® - RAW WOOD**

## **BKH**



#### **HALF BLANKS**

ca. 6x12 cm

Code	Size (mm) width x height x length	Ash Red Oak	Maple Oak	American Cherry	Walnut	American Walnut
		€/pc.	€/pc.	€/pc.	€/pc.	€/pc.
BKH40	ca.120x60x400	✓	✓	-	-	✓
BKH50	ca.120x60x500	✓	✓	-	-	✓
BKH60	ca.120x60x600	✓	✓	-	✓	✓
BKH70	ca.120x60x700	✓	✓	-	✓	✓
BKH80	ca.120x60x800	✓	✓	-	✓	✓
BKH90	ca.120x60x900	✓	✓	-	✓	✓
BKH100	ca.120x60x1000	✓	✓	✓	-	✓
BKH110	ca.120x60x1100	✓	✓	✓	-	✓
BKH130	ca.120x60x1300	✓	✓	-	-	-
BKH150	ca.120x60x1500	✓	✓	-	-	-

## **BKG**



#### **LARGE BLANKS**

ca. 12x12 cm

Code	Size (mm)	Beech
	width x height x length	
		€/pc.
BKG80	ca.120x120x800	-
BKG90	ca.120x120x900	-
BKG100	ca.120x120x1000	-
BKG110	ca.120x120x1100	✓
BKG130	ca.120x120x1300	✓
BKG150	ca.120x120x1500	✓
BKG165	ca.120x120x1650	✓

## **REC**



## **BENDYWOOD® STRIPS BEECH**

(100 mm wide in lengths up to 2.0 m)

#### 4-sides fine saw-cut

Bendable up to a radius of 1:10

i.e. a 10 mm thick strip can be bent up to a radius of 100 mm

Code	Size (mm)	Beech
	width x height x length	€/m.
REC-3/110	100x3x1100	<b>√</b>
REC-3/130	100x3x1300	✓
REC-3/150	100x3x1500	✓
REC-3/165	100x3x1650	✓
REC-3/200	100x3x2000	✓
REC-5/110	100x5x1100	✓
REC-5/130	100x5x1300	✓
REC-5/150	100x5x1500	✓
REC-5/165	100x5x1650	✓
REC-5/200	100x5x2000	✓
REC-8/110	100x8x1100	✓
REC-8/130	100x8x1300	✓
REC-8/150	100x8x1500	✓
REC-8/165	100x8x1650	✓
REC-8/200	100x8x2000	✓
REC-10/110	100x10x1100	✓
REC-10/130	100x10x1300	✓
REC-10/150	100x10x1500	✓
REC-10/165	100x10x1650	✓
REC-10/200	100x10x2000	✓
REC-15/110	100x15x1100	<b>√</b>
REC-15/130	100x15x1300	✓
REC-15/150	100x15x1500	<b>✓</b>
REC-15/165	100x15x1650	<b>✓</b>
REC-15/200	100x15x2000	<b>√</b>
REC-20/110	100x20x1100	<b>✓</b>
REC-20/130	100x20x1300	<b>√</b>
REC-20/150	100x20x1500	<b>✓</b>
REC-20/165	100x20x1650	✓
REC-20/200	100x20x2000	<b>✓</b>
REC-26/110	100x26x1100	<b>✓</b>
REC-26/130	100x26x1300	<b>✓</b>
REC-26/150	100x26x1500	✓
REC-26/165	100x26x1650	✓
REC-26/200	100x26x2000	✓
REC-38/110	100x38x1100	✓
REC-38/130	100x38x1300	✓
REC-38/150	100x38x1500	✓
REC-38/165	100x38x1650	✓
REC-38/200	100x38x2000	✓



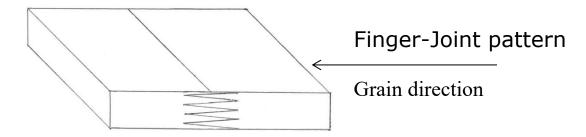


## REC/A



#### 4-sides fine saw-cut

Bendable up to a radius of 1:20 i.e. a  $20\ \text{mm}$  thick strip can be bent up to a radius of  $400\ \text{mm}$ 



Wood species: beech, ash, oak, maple, cherry, walnut

Raw bars with about 8% moisture content, for the purpose of profile milling.

Lengths: 200, 360, 500 and 600 cm Heights: 20, 24, 30 and 50 mm

Code	Bendable to a radius of:	Beech	Beech for painting and dark staining	Ash Red Oak Dark White Oak	Maple White Oak American Cherry	Walnut	American Walnut
		€/Mt.	€/Mt.	€/Mt.	€/Mt.	€/Mt.	€/Mt.
REC/A-100x20	1:20	✓	✓	✓	✓	✓	✓
REC/A-100x24	1:20	✓	✓	✓	✓	✓	✓
REC/A-100x30	1:20	✓	✓	✓	✓	✓	✓
REC/A-100x50	1:20	✓	✓	✓	✓	✓	✓

For BENDING EDGES in widths 20 mm, 24 mm, 30 mm and 50 mm

### **OPTION:**

fine cut to thickness of your requirement

**Prices upon request** 



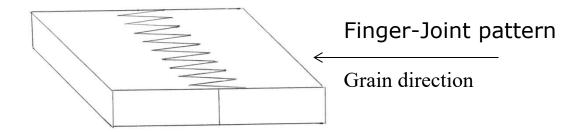
## REC/B



# **BENDYWOOD® STRIPS JOINTED VERTICAL ALL WOODS** – 100 mm in lengths up to 6.0 m

#### 4-sides fine saw-cut

Bendable up to a radius of 1 : 20 i.e. a 20 mm thick strip can be bent up to a radius of 400 mm



#### Wood species: beech, ash, oak, maple, cherry, walnut

Raw bars with about 8% moisture content, for the purpose of profile milling.

Lengths: 200, 360, 500 and 600 cm Thick: 20, 24, 30 and 50 mm

Code	Bendable to a radius of:	Beech	Beech for painting and dark staining	Ash Red Oak Dark White Oak	Maple White Oak American Cherry	Walnut	American Walnut
		€/Mt.	€/Mt.	€/Mt.	€/Mt.	€/Mt.	€/Mt.
REC/B-100x20	1:20	✓	✓	✓	✓	✓	✓
REC/B-100x24	1:20	✓	✓	✓	<b>✓</b>	✓	✓
REC/B-100x30	1:20	✓	✓	✓	✓	✓	✓
REC/B-100x50	1:20	✓	✓	✓	✓	✓	✓

# For BENDING EDGES in widths from 51 mm up to 100 mm

### **OPTION:**

fine cut to thickness of your requirement

**Prices upon request** 

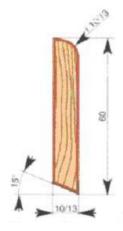


## **BENDYWOOD® BASEBOARDS**

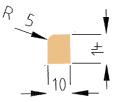
## **SL** BASEBOARDS

Bendable up to a radius of 1:10

i.e. a 10 mm thick baseboard up to a radius of 100 mm



Code	Size (mm)	Beech	Oak	Ash
	height x thickness x length	€/m.	€/m.	€/m.
SL-10/110	60x10x1100	✓	✓	✓
SL-10/130	60x10x1300	✓	✓	✓
SL-10/150	60x10x1500	✓	✓	✓
SL-13/110	60x13x1100	<b>√</b>	✓	-
SL-13/150	60x13x1500	✓	<b>√</b>	-



Code	Size (mm)	Oak	Ash
	width x height x length	€/m.	€/m.
SL-14x10/110	10x14x1100	✓	✓
SL-14x10/150	10x14x1500	✓	✓

## **SM** SCOTIA-MOULDINGS

Bendable up to a radius of 1:10

i.e. a 19 mm thick Scotia-moulding up to a radius of 190 mm



Code	Size (mm)	Beech	Oak
	width x height x length	€/m.	€/m.
SM-P/130	19x19x1300	✓	-



Code	Size (mm)	Beech	Oak
	width x height x length	€/m.	€/m.
SM-N/130	19x19x1300	✓	-



## **BENDYWOOD® PROFILES**

### P BEECH HALFROUND

Up to 150 cm: bendable up to a radius of 1:10 From 250 cm upwards: jointed in length - bendable up to a radius of 1:40

Code	Size (mm)	Beech
	width x height x length	€/m.
P-106-A/110	6,5x3,5x1100	✓
P-106-A/150	6,5x3,5x1500	✓
P-6/110	8x4x1100	✓
P-6/150	8x4x1500	✓
P-48-A/110	12x6x1100	✓
P-48-A/150	12x6x1500	✓
P-51/110	15x7,5x1100	✓
P-51/150	15x7,5x1500	✓
P-8/110	20x8,5x1100	✓
P-8/150	20x8,5x1500	✓
P-9/110	25x11x1100	✓
P-9/150	25x11x1500	✓
P-10/110	30x17x1100	✓
P-10/150	30x17x1500	✓
P-11/110	30x13x1100	✓
P-11/150	30x13x1500	✓

## 12.. BENDYWOOD® BEECH CARVED MOULDINGS

Bendable up to a radius of 1:10

Code		Size (mm) height x thickness x length	Beech €/m.
1230/130	ANNANAAA	ca.25x12x1300	<b>√</b>
1231/130	INDINABINITATI	ca.13x9x1300	✓



## **PVR**

## **BENDYWOOD® BEECH DOWELS**



(ø5 up to ø16 mm)

Bendable up to a radius of 1:10 i.e. a 5 mm thick dowel up to a radius of 50 mm

Code	Size (mm)	Beech
	diameter x length	€/m.
PVR-5/100	ø5x1000	✓
PVR-5/130	ø5x1300	✓
PVR-7/100	ø7x1000	✓
PVR-7/130	ø7x1300	✓
PVR-8/100	ø8x1000	<b>✓</b>
PVR-8/130	ø8x1300	<b>✓</b>
PVR-10/100	ø10×1000	✓
PVR-10/130	ø10x1300	✓
PVR-12,5/100	ø12,5x1000	<b>✓</b>
PVR-12,5/130	ø12,5x1300	<b>✓</b>
PVR-14/100	ø14x1000	<b>√</b>
PVR-14/130	ø14x1300	✓
PVR-16/100	ø16x1000	✓
PVR-16/130	ø16x1300	<b>✓</b>

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